NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
No. 5, Jalan Anggerik Mokara 31/45, Seksyen 31, Kota Kemuning, 40460 Shah Alam, Selangor Darul Ehsan, Malaysia.
Tel: 03-5122 9766/7/8 Fax: 03-5122 8766/7 E-mail: info@nusatek.com

Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-01/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 105 N	Source to Object Distance :	168.3mm
		Source Side of Object to Film Distance:	(10.97+3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
JT-2	13.97	3	168.3	10.97	0 - 1	NRI	Accept	
Nozzle (T1)					1 - 2	NRI	Accept	
(WN356)					2 - 0	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer :	Emirsham - NDT Lev. II	Client Representative:	
Interpreted & Evaluated By:	Amat Hamidi - NDT Lev.II	Name:	
Date:	20 April 2018	Date:	

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D) NDT Division

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-02/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 105 N	Source to Object Distance :	88.9mm
		Source Side of Object to Film Distance:	(7.62+3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
JT-2	10.62	3	88.9	7.62	0 - 1	NRI	Accept	
Nozzle (T2)					1 - 2	NRI	Accept	
(WN356)					2 - 0	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer : Emirsham - NDT Lev. II

Client Representative:

Interpreted & Evaluated By: Amat Hamidi - NDT Lev.II

Name:

Date: 20 April 2018

Date:

NUSANTARA TECHNOLOGIES SDN. BHD. * (187753-D) * NDT Division

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-03/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 105 N	Source to Object Distance :	88.9mm
		Source Side of Object to Film Distance:	(7.62+3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
JT-2	10.62	3	88.9	7.62	0 - 1	NRI	Accept	
Nozzle (S1)					1 - 2	NRI	Accept	
(WN356)					2 - 0	NRI	Accept	AR

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer : Emirsham - NDT Lev. II

Client Representative:

Interpreted & Evaluated By: Amat Hamidi - NDT Lev.II

Name:

Date: 20 April 2018

Date:

NUSANTARA TECHNOLOGIES SDN. BHD. * (187753-D) * NDT Division

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-04/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 105 N	Source to Object Distance :	88.9mm
		Source Side of Object to Film Distance:	(7.62+3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
JT-2	10.62	3	88.9	7.62	0 - 1	NRI	Accept	
Nozzle (S2)					1 - 2	NRI	Accept	
(WN356)					2 - 0	Por	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer :	Emirsham - NDT Lev. II		Client Representative:
Interpreted & Evaluated By:	Amat Hamidi - NDT Lev.II	NUSANTARA TECHNOLOGIES SDN. BHD. NDT Division (187753-D)	
Date:	20 April 2018		Name: Date:

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-05/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 105 N	Source to Object Distance :	219.1mm
		Source Side of Object to Film Distance:	(12.7+3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
JT-2	15.7	3	219.1	12.7	0 - 1	Por	Reject	
Nozzle (T4)					1 - 2	NRI	Accept	
(WN356)					2 - 0	Por	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer :	Emirsham - NDT Lev. II	Client Representative:	
Interpreted & Evaluated By:	Amat Hamidi - NDT Lev.II	Name:	
Date:	20 April 2018	Date:	

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D) NDT Division

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-06/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 105 N	Source to Object Distance :	355.6mm
		Source Side of Object to Film Distance:	(9.53+3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
CS-2 (WN346)	12.53	3	355.6	9.53	0 - 1	NRI	Accept	
					1 - 2	NRI	Accept	
					2 - 3	NRI	Accept	
					3 - 0	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer : Emirsham - NDT Lev. II

Interpreted & Evaluated By: Amat Hamidi - NDT Lev.II

Date: 20 April 2018

NUSANTARA TECHNOLOGIES SDN. BHD. * (187753-D) * NDT Division

Client Representative:

Name:

Date:

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
No. 5, Jalan Anggerik Mokara 31/45, Seksyen 31, Kota Kemuning, 40460 Shah Alam, Selangor Darul Ehsan, Malaysia.
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Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-08/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 234 WPB	Source to Object Distance :	355.6mm
		Source Side of Object to Film Distance:	(9.53+3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
CS-1 (WN346)	12.53	3	355.6	9.53	0 - 1	NRI	Accept	AR
					1 - 2	NRI	Accept	
					2 - 3	Con	Accept	
					3 - 0	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer :	Emirsham - NDT Lev. II	Client Representative:	
Interpreted & Evaluated By:	Amat Hamidi - NDT Lev.II	Name:	
Date:	20 April 2018	Date:	

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D) NDT Division

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-09/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 234 WPB	Source to Object Distance :	355.6mm
		Source Side of Object to Film Distance:	(9.53+3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
CS-6 (WN346)	12.53	3	355.6	9.53	0 - 1	NRI	Accept	
					1 - 2	NRI	Accept	
					2 - 3	NRI	Accept	
					3 - 0	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer : Emirsham - NDT Lev. II

Client Representative:

Interpreted & Evaluated By: Amat Hamidi - NDT Lev.II

Name:

Date: 20 April 2018

Date:

NUSANTARA TECHNOLOGIES SDN. BHD. NDT Division (187753-D)

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-10/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 105 N	Source to Object Distance :	400mm
		Source Side of Object to Film Distance:	(73)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWDI
		Film Viewing Technique :	Double Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
JT-2	10.01	3	73	7.01	X	NRI	Accept	
Nozzle (T5) (WN356)					Y	Por	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer : Emirsham - NDT Lev. II

Client Representative:

Interpreted & Evaluated By: Amat Hamidi - NDT Lev.II

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D) NDT Division

Name:

Date: 20 April 2018

Date:

NUSATEK

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Tel: 03-5122 9766/7/8 Fax: 03-5122 8766/7 E-mail: info@nusatek.com

Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-11/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1A
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.20mm(2 wires visible)
Material:	SA 106 GR.B / SA 105 N	Source to Object Distance :	400mm
		Source Side of Object to Film Distance:	(48.3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWDI
		Film Viewing Technique :	Double Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
JT-2	8.08	3	48.3	5.08	X	Por	Accept	
Nozzle (T3) (WN356)					Y	Por	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer :	Emirsham - NDT Lev. II	Client Representative:	
Interpreted & Evaluated By:	Amat Hamidi - NDT Lev.II	Name:	
Date:	20 April 2018	Date:	

NUSANTARA TECHNOLOGIES SDN. BHD. * (187753-D) * NDT Division

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D)
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Tel: 03-5122 9766/7/8 Fax: 03-5122 8766/7 E-mail: info@nusatek.com

Our Ref. : NT/103560/18-11

Report No: NDT/RT/180443-07/18

RADIOGRAPHIC EXAMINATION REPORT

Client and Testing Particulars

Client :	Tenaga Tiub Sdn Bhd	Procedure No:	NT/RT/ASME Rev 7.0
		IQI type :	ASTM 1B
Project :	Oil Dryer	Film Manufacturer/Type :	FUJI 100(classII)
		Density :	2.2-3.8
Job No:	TT 18041	Sensitivity:	0.33mm(5 wires visible)
Material:	SA 106 GR.B / SA 105 N	Source to Object Distance :	355.6mm
		Source Side of Object to Film Distance:	(9.53+3)mm
Welding Process :	GTAW	No of Radiograph(exposure) :	Single Exposure
Examination Code :	ASME V	No. of Film Each Cassette :	1 Film
Acceptance Code:	ASME Sect. VIII DIV.1 : 2017 Ed.+Tema 9TH Ed.	Radiographic Technique :	DWSI
		Film Viewing Technique :	Single Wall Viewing
Examination Date:	19 April 2018	Source Type/Size :	Iridium192 (3.2mm)
		Location Markers :	Film Side

Radiographic Examination Result

Weld Reference (Welder No)	WT (mm)	RT (mm)	Pipe Diameter (mm)	Material Thickness (mm)	Film Position	Film Interpretation	Result	Remarks
E-113 TT-852 (U)								
CS-5 (WN346)	12.53	3	355.6	9.53	0 - 1	NRI	Accept	
					1 - 2	NRI	Accept	
					2 - 3	NRI	Accept	
					3 - 0	NRI	Accept	

End of Report

Legend:

TI : Tungsten Inclusion	NRI : No Relevant Indication	Uc : Undercut	Por : Porosity	WT : Weld Thickness
SI : Slag Inclusion	LP : Lack of Penetration	Con : Concavity	BT : Burn Through	RT : Reinforcement Thickness
LF : Lack of Fusion	EP : Excess Penetration	AR : Artifact	Sur : Surface	

Personnel Particulars

Radiographer : Emirsham - NDT Lev. II

Client Representative:

Interpreted & Evaluated By: Amat Hamidi - NDT Lev.II

Date: 20 April 2018

NUSANTARA TECHNOLOGIES SDN. BHD. (187753-D) NDT Division

Name:

Date: